

# DLHonline 0161 223 1990

## Selection chart for single-acting systems

### Which hand pump is suitable for which hydraulic cylinder?

The appropriate hand pump model basically depends on the oil volume of the selected hydraulic cylinders.

To assist you in your choice please find proposals for the most common cylinders in our range.

### How to find the right hand pump in the following charts?

The chosen hydraulic cylinder can be found in the first column.

### Several hydraulic cylinders connected to one hand pump:

In those cases where several hydraulic cylinders are connected to one hand pump, the oil volume must be multiplied by the number of connected cylinders. The reservoir of the hand pump must be at least equal to the required total oil volume (plus reserve). If the reserve is very small it may be necessary to top up the reservoir after the air-bleeding procedure, depending on the length of the hydraulic hose. During further operation there is no need to consider the volume of the connected hydraulic hose (regardless of the length) because hoses always remain filled.

### Double-acting systems:

Please note that while advancing a double-acting cylinder, about 1/3 of the cylinder's oil volume flows back to the reservoir (coming from the piston chamber). After the air-bleeding procedure both oil chambers will remain filled.



## INFO

Please contact us for any questions regarding the configuration of complex systems according to your specific requirement.

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Selection chart for single-acting systems

Model	Oil volume cm <sup>3</sup>	Hand pumps single-stage HPS-1/0,7A 700 cm <sup>3</sup>	Hand pumps two-stage HPS-2/0,3A 300 cm <sup>3</sup>	Hand pumps two-stage HPS-2/0,7A 700 cm <sup>3</sup>	Hand pumps two-stage HPS-2/2A 2000 cm <sup>3</sup>	Hand pumps two-stage HPS-2/4A 4000 cm <sup>3</sup>	Hand pumps two-stage HPS-2/6,5A 6500 cm <sup>3</sup>
YS-5/15	11	+++	+++	-	-	-	-
YS-5/25	18	+++	+++	+++	-	-	-
YS-5/75	53	+++	+++	+++	-	-	-
YS-5/127	90	+++	+++	+++	-	-	-
YS-5/180	127	+++	+++	+++	-	-	-
YS-10/25	37	+++	++	+++	-	-	-
YS-10/50	73	+++	++	+++	-	-	-
YS-10/100	146	+++	++	+++	-	-	-
YS-10/150	218	+++	-	+++	-	-	-
YS-10/200	291	+++	-	+++	-	-	-
YS-10/250	363	+++	-	+++	++	-	-
YS-10/300	463	++	-	+++	+++	-	-
YS-15/25	53	+++	++	+++	-	-	-
YS-15/50	106	+++	++	+++	-	-	-
YS-15/100	213	+++	-	+++	++	-	-
YS-15/150	319	+++	-	+++	+++	-	-
YS-15/200	425	++	-	+++	+++	-	-
YS-15/250	531	++	-	+++	+++	-	-
YS-15/300	637	-	-	-	+++	-	-
YS-15/350	744	-	-	-	+++	-	-
YS-23/25	83	+++	-	+++	++	-	-
YS-23/50	166	+++	-	+++	++	-	-
YS-23/100	332	+++	-	+++	++	-	-
YS-23/160	531	++	-	+++	+++	-	-
YS-23/210	697	-	-	-	+++	-	-
YS-23/250	830	-	-	-	+++	-	-
YS-23/300	996	-	-	-	+++	-	-
YS-23/345	1145	-	-	-	+++	-	-
YS-30/125	552	++	-	+++	+++	-	-
YS-30/200	884	-	-	-	+++	-	-
YS-50/50	355	++	-	+++	+++	-	-
YS-50/100	709	-	-	-	+++	-	-
YS-50/160	1135	-	-	-	+++	-	-
YS-50/320	2269	-	-	-	-	+++	++
YS-70/150	1478	-	-	-	+++	+++	++
YS-70/330	3252	-	-	-	-	++	+++
YS-100/100	1432	-	-	-	+++	++	++
YS-100/200	2863	-	-	-	-	+++	++
YLS-10/35	51	+++	+++	+++	-	-	-
YLS-20/45	128	+++	++	+++	-	-	-
YLS-30/60	266	++	++	+++	-	-	-
YLS-50/60	426	++	-	+++	+++	-	-
YLS-100/55	788	-	-	-	+++	-	-
YFS-10/11	16	+++	+++	+++	-	-	-
YFS-20/15	31	+++	+++	+++	-	-	-
YFS-50/15	107	+++	++	+++	-	-	-
YFS-100/15	215	+++	-	+++	-	-	-
YCS-12/40	71	+++	+++	+++	-	-	-
YCS-12/75	132	+++	+++	+++	-	-	-
YCS-21/50	153	+++	++	+++	++	-	-
YCS-21/150	458	+++	-	+++	+++	-	-
YCS-33/60	287	+++	-	+++	-	-	-
YCS-33/150	716	-	-	-	+++	-	-
YCS-57/70	562	++	-	+++	+++	-	-
YCS-62/150	1330	-	-	-	+++	+++	-
YCS-93/75	990	-	-	-	+++	-	-

+++ recommended hand pump

++ these combinations can also be used, but the oil volume of the hand pump is quite small

- these combinations should not be chosen, because the oil volumes of the hand pumps are too small to fill the selected cylinder (too large and bulky, respectively)



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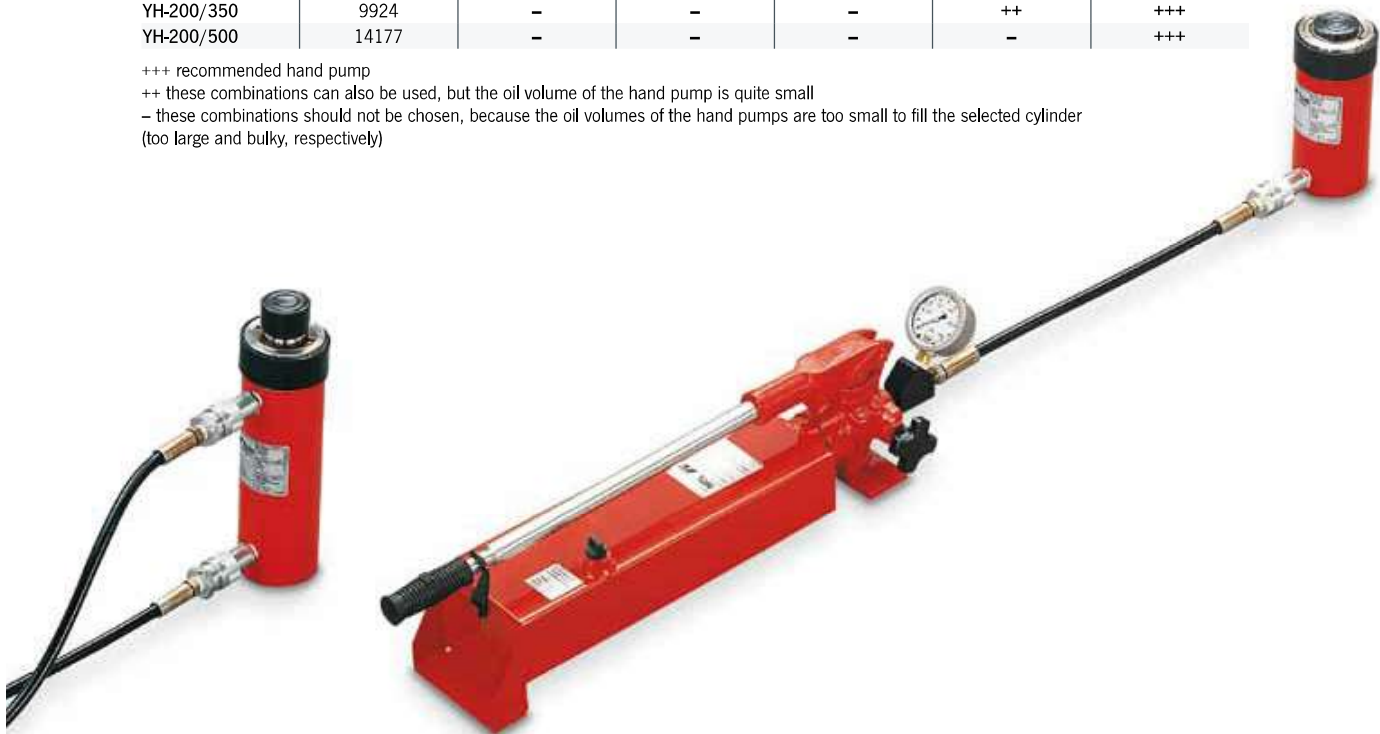
Selection chart for double-acting systems

Model	Oil volume cm <sup>3</sup>	Hand pumps two-stage HPH-2/0,7 A 700 cm <sup>3</sup>	Hand pumps two-stage HPH-2/2 A 2000 cm <sup>3</sup>	Hand pumps two-stage HPH-2/4 A 4000 cm <sup>3</sup>	Hand pumps two-stage HPH-2/6,5 A 6500 cm <sup>3</sup>	Hand pumps two-stage HPH-2/10 A 10000 cm <sup>3</sup>
YCH-33/150	716	++	+++	-	-	-
YCH-33/250	1200	-	+++	++	-	-
YCH-62/250	2220	-	+++	+++	-	-
YCH-93/250	3320	-	-	+++	++	-
YCH-100/40	578	+++	+++	-	-	-
YCH-140/200	4080	-	-	+++	++	-
YH-5/30	21	+++	-	-	-	-
YH-5/80	57	+++	-	-	-	-
YH-5/150	106	+++	-	-	-	-
YH-10/30	44	+++	-	-	-	-
YH-10/80	116	+++	-	-	-	-
YH-10/150	218	+++	-	-	-	-
YH-10/250	363	+++	++	-	-	-
YH-20/50	142	+++	++	-	-	-
YH-20/150	424	+++	+++	-	-	-
YH-20/250	707	++	+++	-	-	-
YH-30/200	884	-	+++	-	-	-
YH-30/350	1547	-	+++	-	-	-
YH-50/150	1064	-	+++	-	-	-
YH-50/350	2481	-	++	+++	-	-
YH-50/500	3544	-	-	+++	++	-
YH-70/150	1478	-	+++	-	-	-
YH-70/350	3449	-	-	+++	++	-
YH-100/50	716	+++	+++	-	-	-
YH-100/150	2148	-	+++	+++	-	-
YH-100/350	5010	-	-	++	+++	-
YH-100/500	7157	-	-	-	++	+++
YH-200/150	4253	-	-	+++	+++	-
YH-200/350	9924	-	-	-	++	+++
YH-200/500	14177	-	-	-	-	+++

+++ recommended hand pump

++ these combinations can also be used, but the oil volume of the hand pump is quite small

- these combinations should not be chosen, because the oil volumes of the hand pumps are too small to fill the selected cylinder (too large and bulky, respectively)



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## Pump and cylinder speed chart

### Hand pumps

For hand pumps the figures given correspond to the number of pump strokes to achieve a piston travel of 10 mm.

### Power pumps

For power pumps the piston travel speed is indicated in mm/sec.

### Double-acting hydraulic cylinders

Please note that double-acting cylinders (YCH, YH and YEHA) always retract faster than they advance, due to the different oil chamber volumes.

### Reservoir volumes

The reservoir volumes of hand pumps shall at least correspond to the oil volume which is necessary to advance all connected hydraulic cylinders (plus reserve).

Motor pump reservoirs should have at least twice the total required oil quantity (better 3 or 4 times) depending on the operation conditions. For continuous operation choose extra large reservoirs to avoid excessive heating-up of the hydraulic oil.

## Hand pumps

Cylinder size t	Number of pump strokes for 10 mm strokes	
	HPS-2/0,7 A up to HPS-2/10 A ND	HPS-1/0,7 A up to HPS-2/10 A HD
5	1	4
10	1	7
15	2	11
20	2	14
21	2	15
23	3	17
30	3	22
33	4	24
50	5	35
57	6	40
62	7	44
70	8	49
85	9	61
93	10	66
100	11	72
140	15	100
200	22	142
220	24	157
340	32	205
430	47	308
560	62	402
670	74	481
880	97	628

ND = Low-pressure stage (unloaded stroke)

HD = High-pressure stage (loaded stroke)



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Power pumps

Cylinder size t	Piston travel speed in mm/sec												
	PY-04 ND	PY-04 HD	PY-07 ND	PY-07 HD	PY-11 ND	PY-11 HD	PY-22 ND	PY-22 HD	PYE-40 HD	PYE-55 HD	PYE-75 HD	PYE-110 HD	PYE-180 HD
5	99.9	5.4	155.9	14.2	-	-	-	-	63.8	-	-	-	-
10	48.7	2.6	75.9	6.9	103.5	11.5	-	-	31.1	46	69	-	-
15	33.3	1.8	51.9	4.7	70.8	7.9	-	-	21.2	31.5	47.2	62.9	-
20	25.0	1.4	39.0	3.5	53.2	5.9	106.9	12.4	15.9	23.6	35.4	47.3	75.0
21	23.2	1.3	36.1	3.3	49.3	5.5	99.1	11.5	14.8	21.9	32.8	43.8	69.5
23	21.3	1.2	33.2	3.0	45.3	5.0	91.1	10.6	13.6	20.1	30.2	40.3	63.9
30	16.0	0.9	24.9	2.3	34.0	3.8	68.4	7.9	10.2	15.1	22.7	30.2	48.0
33	14.8	0.8	23.1	2.1	31.5	3.5	63.4	7.4	9.5	14	21	28.0	44.5
50	10.0	0.5	15.6	1.4	21.2	2.4	42.6	4.9	6.4	9.4	14.1	18.8	29.9
57	8.8	0.5	13.7	1.2	18.7	2.1	37.7	4.4	5.6	8.3	12.5	16.7	26.4
62	8.0	0.4	12.4	1.1	17.0	1.9	34.1	4.0	5.1	7.5	11.3	15.1	24.0
70	7.2	0.4	11.2	1.0	15.3	1.7	30.7	3.6	4.6	6.8	10.2	13.6	21.5
85	5.8	0.3	9.0	0.8	12.3	1.4	24.7	2.9	3.7	5.4	8.2	10.9	17.3
93	5.4	0.3	8.4	0.8	11.4	1.3	22.9	2.7	3.4	5.1	7.6	10.1	16.1
100	4.9	0.3	7.7	0.7	10.5	1.2	21.1	2.5	3.2	4.7	7.0	9.3	14.8
140	3.5	0.2	5.5	0.5	7.5	0.8	15.0	1.7	2.2	3.3	5.0	6.7	10.6
200	2.5	0.1	3.9	0.4	5.3	0.6	10.7	1.2	1.6	2.4	3.5	4.7	7.5
220	2.2	0.1	3.5	0.3	4.8	0.5	9.6	1.1	1.4	2.1	3.2	4.3	6.8
340	-	-	2.7	0.2	3.7	0.4	7.4	0.9	1.1	1.6	2.4	3.3	5.2
430	-	-	1.8	0.2	2.4	0.3	4.9	0.6	0.7	1.1	1.6	2.2	3.4
560	-	-	1.4	0.1	1.9	0.2	3.8	0.4	0.6	0.8	1.2	1.7	2.6
670	-	-	1.1	0.1	1.6	0.2	3.1	0.4	0.5	0.7	1.0	1.4	2.2
880	-	-	0.9	0.1	1.2	0.1	2.4	0.3	0.4	0.5	0.8	1.1	1.7

ND = Low-pressure stage (unloaded stroke)  
 HD = High-pressure stage (loaded stroke)  
 - = combination not recommended or not possible

